

# ROSSHEIMS

EST 1953

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## 50 TON AUTOMATIC IN PRODUCTION

Editor's Note:

50T AUTOMATIC PRESS

ARE YOU AWARE?

How about helping out? We need you to help back our Teams especially our Bowling Teams. How about coming out to cheer our Teams on to Victory; how about the wives of the bowlers coming and watching their hands roll a near perfect game.

Any team will do better with a Rooting Section. So pick your Team and back it up by rooting for it on Thursday nights.

The "A" Team rolls every Thursday at 6:30 at Star Lanes. The "B" Team rolls on Thursday nights at 6:30 at the Bowlmore. The "C" Team rolls on Thursday nights at the Bowlmore also.

Let's Watch 'Em Roll !!!

### BIRTHDAYS IN OCTOBER

Ives Barrett  
Herbert Buchanan  
Roy Hornor  
Wallace Lesch  
Albert Lyon  
Laura Robbins  
Robert Rodgers  
Harold Ross  
Rich Schultz  
John Zimmerman  
Glen Smith  
Elmer Wagner  
Lawrence Wiemken  
Ruth Price

We expect, by putting automatic controls on the 50 ton press, to open new markets for the sale of Rosite. For many years we have quoted work of large production but have not been successful because of price.

In large quantities of 100,000 to 1,000,000 parts, bakelite uses multiple cavity dies of 12 to 24 cavities. Although such dies are very expensive, they allow large volume to be produced very quickly and so far is less expensive than our single or double cavity dies.

Not until we started production on part number 314 on the 6 ton automatics, did we have anything with which to compete when it came to large orders. The 15 ton automatic was another step to show what could be done with a more complicated part such as part number 267.

When Mechanical Products Co. were ready to go into large scale production on 267, we were told our prices based on the old dies, that we had been running on the 10 and 15 ton presses, were too high and that they had lower quotations. Therefore we developed the 15 ton automatic to hold this business.

Some people are not aware of the fact that without the Community Fund, many of the organizations in the fund would not exist in the community. This is very important to you as an individual.

It is not always easy for youngsters to tell the difference between the right and the wrong path. Their present conduct and future plans have a direct bearing on your own life. You cannot isolate yourself from the community. You are a part of it.

The American concept of guidance for youth does not exist any place else on earth. The idea that help and guidance be provided before our neighbors get into trouble is entirely American in concept and is the most humane approach possible.

The Community Fund is an opportunity for you to participate in a non-political program designed for the well-being of all human beings in the community.

The money requirements of the organizations in the fund are kept to a minimum by careful analysis of their budgets, and they only ask us for a contribution that averages less than one dollar per agency per person. A very small investment in America!

WE

NEED

NEWS1

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Most of us would welcome a free ride on the railroad but I doubt if any of us would go as far as Lawrence Wiemken did to get that free ride.

Wimpy and Al Connor were at the railroad dock unloading a car of limestone with Wimpy on top of the car and Al on the ground. Suddenly the car started down the incline with Wimpy holding on the brake like Roy Rogers hanging on Trigger during a rough ride. The car ran over a railroad tie and fortunately was not derailed. It was finally brought to a stop a few feet from the switch with "Hopalong Wiemken" at the reins.

NEVER ANY GREATER THING

I hold him happiest  
Who, before going quickly  
whence he came,  
Hath looked ungrieving on  
these majesties;  
The world-wide sun, the stars,  
waters and clouds  
And fire, Live, Parmeno, a  
hundred years  
Or a few weeks, these thou  
wilt always see,  
And never, never any greater  
thing.

Meander

R R A DANCE

About 60 people enjoyed the Rostone Recreational Association Dance at the Elston School gym, Saturday, September 25th. Charlie Dickson's Flint River Ramblers furnished the music for the occasion.

Square dancing, waltzing and other types of dancing were enjoyed by those present.

Delbert Davis was the "Chief Caller" for the evening and was ably assisted by Charles Oliver.

The Committee in charge of the dance was: John Schultz, Henry Balenseifer, Dorothy Carmack, Amy Adams, Janet Masterson, and Herb Ober.

WE NEED NEWS

So far this year we have had only two lost time accidents, with a total of 30½ lost man hours.

This is not a bad record, but statistics indicate that our yearly average is higher than this, and we still have three months left in which to have 3 or 4 lost time accidents.

Don't be a statistic !!  
Let's take the maybe off this coming January !!

The number of minor injuries has declined slightly this year over last year, but remains high in cuts and abrasions to the hands and foreign bodies in the eyes.

Use considerable care in lifting and pushing operations since these tend to be our source of lost time accidents.

With everyone's cooperation, we can whip the accident problem.

Think about it when you are working, and the maybe will go!

WORTHY IDEAS OF THE MONTH

Lawson Gray, Sr.'s suggestion that instead of pumping the water into the cooling plates of the mixers, we should pump it out of the cooling plates. By changing the pumps on the cooling plates, we have eliminated small pin-hole leaks that were caused by pressure.

Walter Johnson's use of a "Plumbers Friend" (plunger) to remove part 491 from the die has eliminated the difficulty in removing it from the die without warping the part badly. 491 is a flat surface piece.

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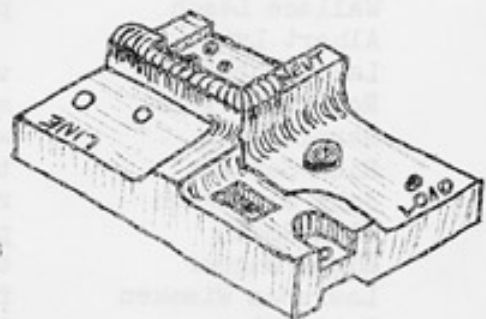
The woman was complaining to her neighbor about her husband's silly extravagances. To prove her point finally and conclusively, she led the way down the cellar stairs and pointed to a fire extinguisher attached to the wall. "There," she said, "just look at that! It cost him \$25.00 and he hasn't used it once!"

Just recently we started to produce part number 544 for Westinghouse on this 15 ton automatic. Part number 544 is used as a detachable plug on a barbecue unit. The sales of this appliance predict large volumes of plugs. Many years ago, in 1938, we made some similar plugs for electric irons. The electric iron manufacturer wanted these plugs made from our material very much but we were not able to compete with other suppliers who had equipment that would produce these plugs faster and cheaper. Here again, we can look for new markets that will keep presses such as this 15 ton automatic busy.

Now that the 50 ton automatic has started production, we expect to be competitive in a market that will give us more work for the press room. The drafting department has two new dies now under design for these automatics.

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Part Number 534 is now on the 50 Ton Automatic. Below is a sketch of part number 534. It is used in a Westinghouse switchbox.



APPROXIMATELY 1/2 SCALE